

Date: Tuesday, 3/20/2007 12:04:34 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : GASKET
Job Number : 31348	
Estimate Number : 12794	
P.O. Number : N/A	Part Number : D356613
This Issue : 3/20/2007 S.O. No. : N/A	Drawing Number : D3566 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A	Drawing Revision : A
Previous Run : N/A	Material : N/A
Written By : _____	Due Date : 4/5/2007
Checked & Approved By : <u>7.03.20</u>	Qty: 10 Um: Each
Comment : Est Rev: A New Issue 07-03-08 ec	

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

MNEO60S063

NEOPRENE SHEET 0.063



Comment: Qty.: 0.2048 sf(s)/Unit Total : 2.0475 sf(s)

NEOPRENE SHEET 0.063

ml 07 04 03

ml 07 04 03

(10)

2.0

WATER JET

FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3566

Dwg Rev: A

Prog Rev: A

ml 07 04 03

2-Deburr if necessary

(10)

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

ml 07 04 04

(10)

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

ml 07 04 04

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

ml 07 04 04 (10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/04/05
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 3/20/2007 12:04:34 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 31348

Part Number: D356613

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

10
07/04/05

Job Completion



U of May

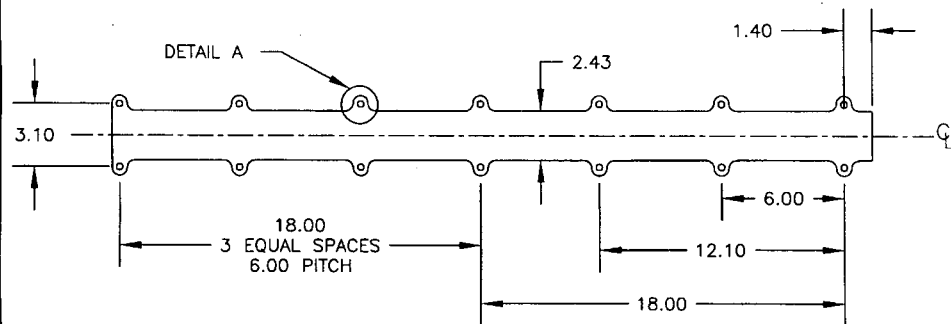
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

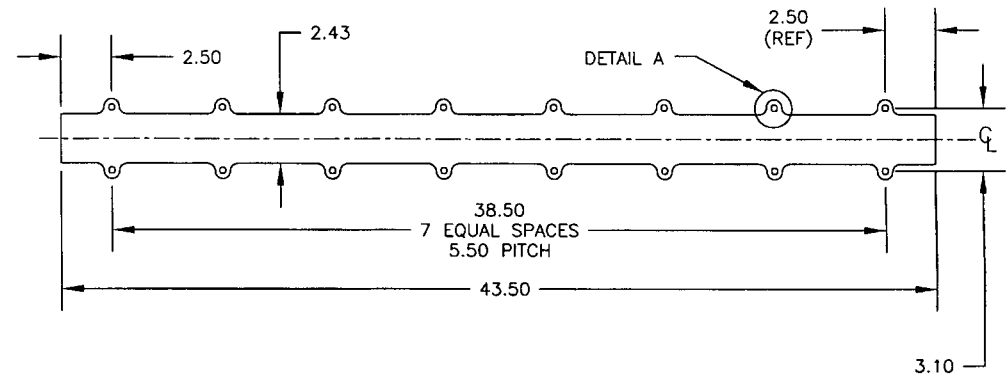
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

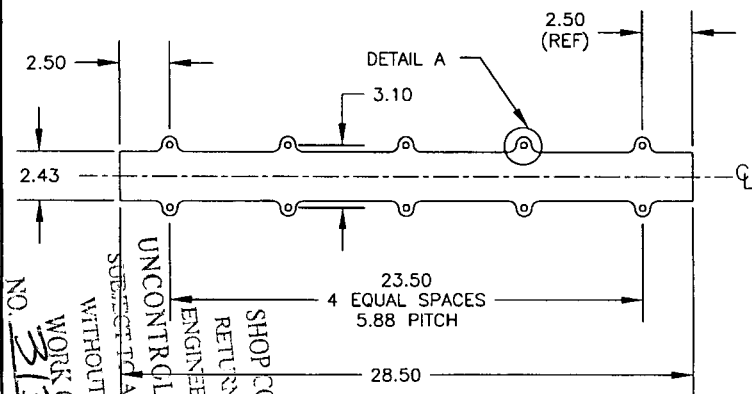
NOTE: Date & initial all entries



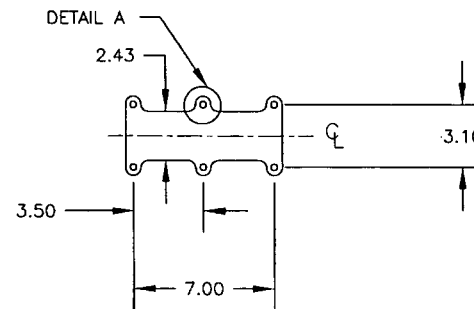
D3566-1 GASKET



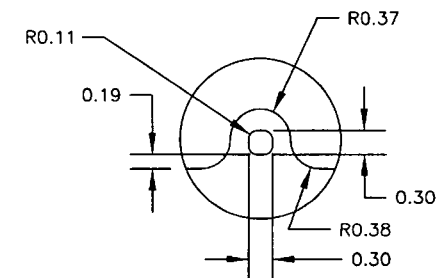
D3566-5 GASKET



D3566-7 GASKET



D3566-13 GASKET



DETAIL A
SCALE 1:2

NO. 31348
 WORK ORDER
 WITHOUT NOTICE
 SUBJECT TO AMENDMENT
 UNCONTROLLED COPY
 ENGINEERING
 RETURN TO
 SHOP COPY

D3566-1/-3/-5/-7/-13 GASKET

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER
(REF. DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) PART IS SYMMETRICAL ABOUT CENTERLINE

RELEASED
07.02.28

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DART AEROSPACE LTD.

A	06.12.18	NEW ISSUE
DESIGN RH	DRAWN BY RH	DART DART AEROSPACE LTD. HAWKESBURY, ONTARIO, CANADA
CHECKED #	APPROVED #	DRAWING NO. D3566
DATE 06.12.18	TITLE GASKET	REV. A SHEET 1 OF 1 SCALE 1:8

DART AEROSPACE LTD		Work Order: 31348
Description: Gasket		Part Number: D3566-13
Inspection Dwg: D3566 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Inspection Sheet Drawing Dimension		Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A	0.30	+/-0.030	0.30	✓		VLRN	
B	0.30	+/-0.030	0.30	✓		VLRN	
C	7.00	+/-0.030	0.30	✓		VLRN	
D	3.50	+/-0.030	3.50	✓		VLRN	
E	2.43	+/-0.030	2.43	✓		VLRN	
F	3.10	+/-0.030	3.10	✓		VLRN	
G							
H							
I							
J							
K							
L							
M							
N							
O							
P							
Q							
R							
S							
T							
U							
V							
W							
X							
Y							

Measured by: <i>MM</i>	Audited by: <i>J</i>	Prototype Approval:	N/A
Date: 07/04/04	Date: 07/04/04	Date:	N/A

Rev	Date	Change	Revised by	Approved
		New Issue	KJ/RF	

[Signature]